

# SEMiX453GAR12E4s



SEMiX® 3s

## Trench IGBT Modules

### SEMiX453GAR12E4s

#### Features

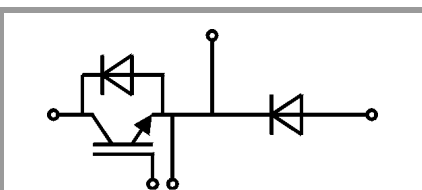
- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability
- UL recognized, file no. E63532

#### Typical Applications\*

- AC inverter drives
- UPS
- Electronic Welding

#### Remarks

- Case temperature limited to  $T_C=125^\circ\text{C}$  max.
- Product reliability results are valid for  $T_j=150^\circ\text{C}$
- Dynamic values apply to the following combination of resistors:  
 $R_{Gon,main} = 1,0 \Omega$   
 $R_{Goff,main} = 1,0 \Omega$   
 $R_{G,X} = 2,2 \Omega$   
 $R_{E,X} = 0,5 \Omega$



GAR

Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
<b>IGBT</b>				
$V_{CES}$	$T_j = 25^\circ\text{C}$		1200	V
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	683	A
		$T_c = 80^\circ\text{C}$	526	A
$I_{Cnom}$			450	A
$I_{CRM}$	$I_{CRM} = 3 \times I_{Cnom}$		1350	A
$V_{GES}$			-20 ... 20	V
$t_{psc}$	$V_{CC} = 800\text{ V}$	$T_j = 150^\circ\text{C}$	10	$\mu\text{s}$
	$V_{GE} \leq 20\text{ V}$			
	$V_{CES} \leq 1200\text{ V}$			
$T_j$			-40 ... 175	$^\circ\text{C}$
<b>Inverse diode</b>				
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	544	A
		$T_c = 80^\circ\text{C}$	407	A
$I_{Fnom}$			450	A
$I_{FRM}$	$I_{FRM} = 3 \times I_{Fnom}$		1350	A
$I_{FSM}$	$t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$		2430	A
$T_j$			-40 ... 175	$^\circ\text{C}$
<b>Freewheeling diode</b>				
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	544	A
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<b>Module</b>				
$I_{t(RMS)}$	$T_{terminal} = 80^\circ\text{C}$		600	A
$T_{stg}$			-40 ... 125	$^\circ\text{C}$
$V_{isol}$	AC sinus 50Hz, $t = 1\text{ min}$		4000	V

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>IGBT</b>						
$V_{CE(sat)}$	$I_C = 450\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.8	2.05		V
		$T_j = 150^\circ\text{C}$	2.2	2.4		V
$V_{CE0}$	chipelevel	$T_j = 25^\circ\text{C}$	0.8	0.9		V
		$T_j = 150^\circ\text{C}$	0.7	0.8		V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	2.2	2.6		$\text{m}\Omega$
		$T_j = 150^\circ\text{C}$	3.3	3.6		$\text{m}\Omega$
$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C = 18\text{ mA}$		5	5.8	6.5	V
$I_{CES}$	$V_{GE} = 0\text{ V}$ $V_{CE} = 1200\text{ V}$	$T_j = 25^\circ\text{C}$			5	$\text{mA}$
		$T_j = 150^\circ\text{C}$				$\text{mA}$
$C_{ies}$	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		27.9		$\text{nF}$
$C_{oes}$		$f = 1\text{ MHz}$		1.74		$\text{nF}$
$C_{res}$		$f = 1\text{ MHz}$		1.53		$\text{nF}$
$Q_G$	$V_{GE} = -8\text{ V...} + 15\text{ V}$			2550		$\text{nC}$
$R_{Gint}$	$T_j = 25^\circ\text{C}$			1.67		$\Omega$

# SEMiX453GAR12E4s



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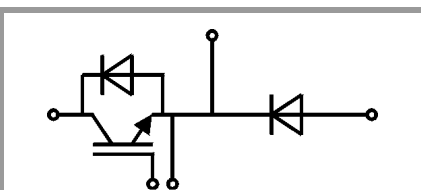
#### Typical Applications\*

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 $R_{E,X} = 0,5 \Omega$

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
$t_{d(on)}$	$V_{CC} = 600 \text{ V}$	$T_J = 150^\circ\text{C}$		336		ns
$t_r$	$I_C = 450 \text{ A}$	$T_J = 150^\circ\text{C}$		80		ns
$E_{on}$	$V_{GE} = \pm 15 \text{ V}$	$T_J = 150^\circ\text{C}$		45		mJ
$t_{d(off)}$	$R_{G on} = 1.9 \Omega$	$T_J = 150^\circ\text{C}$		615		ns
$t_f$	$R_{G off} = 1.9 \Omega$	$T_J = 150^\circ\text{C}$		130		ns
$E_{off}$	$di/dt_{on} = 4000 \text{ A}/\mu\text{s}$	$T_J = 150^\circ\text{C}$		66.5		mJ
	$di/dt_{off} = 5000 \text{ A}/\mu\text{s}$	$T_J = 150^\circ\text{C}$				
$R_{th(j-c)}$	per IGBT				0.065	K/W
Inverse diode						
$V_F = V_{EC}$	$I_F = 450 \text{ A}$	$T_J = 25^\circ\text{C}$		2.1	2.46	V
	$V_{GE} = 0 \text{ V}$	$T_J = 150^\circ\text{C}$		2.1	2.4	V
	chiplevel					
$V_{F0}$		$T_J = 25^\circ\text{C}$	1.1	1.3	1.5	V
	chiplevel	$T_J = 150^\circ\text{C}$	0.7	0.9	1.1	V
$r_F$		$T_J = 25^\circ\text{C}$	1.4	1.9	2.1	m $\Omega$
	chiplevel	$T_J = 150^\circ\text{C}$	2.2	2.6	2.8	m $\Omega$
$I_{RRM}$	$I_F = 450 \text{ A}$	$T_J = 150^\circ\text{C}$		350		A
$Q_{rr}$	$di/dt_{off} = 5000 \text{ A}/\mu\text{s}$	$T_J = 150^\circ\text{C}$		70		$\mu\text{C}$
$E_{rr}$	$V_{GE} = -15 \text{ V}$	$T_J = 150^\circ\text{C}$		28		mJ
	$V_{CC} = 600 \text{ V}$	$T_J = 150^\circ\text{C}$				
$R_{th(j-c)}$	per diode				0.11	K/W
Freewheeling diode						
$V_F = V_{EC}$	$I_F = 450 \text{ A}$	$T_J = 25^\circ\text{C}$		2.1	2.46	V
	$V_{GE} = 0 \text{ V}$	$T_J = 150^\circ\text{C}$		2.1	2.4	V
	chiplevel					
$V_{F0}$		$T_J = 25^\circ\text{C}$	1.1	1.3	1.5	V
	chiplevel	$T_J = 150^\circ\text{C}$	0.7	0.9	1.1	V
$r_F$		$T_J = 25^\circ\text{C}$	1.4	1.9	2.1	m $\Omega$
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$E_{rr}$	$V_{GE} = -15 \text{ V}$	$T_J = 150^\circ\text{C}$		28		mJ
	$V_{CC} = 600 \text{ V}$	$T_J = 150^\circ\text{C}$				
$R_{th(j-c)}$	per diode				0.11	K/W
Module						
$L_{CE}$				20		nH
$R_{CC+EE}$	res., terminal-chip	$T_C = 25^\circ\text{C}$		0.7		m $\Omega$
		$T_C = 125^\circ\text{C}$		1		m $\Omega$
$R_{th(c-s)}$	per module			0.04		K/W
$M_s$	to heat sink (M5)		3		5	Nm
$M_t$		to terminals (M6)	2.5		5	Nm
						Nm
w					300	g
Temperature Sensor						
$R_{100}$	$T_C=100^\circ\text{C}$ ( $R_{25}=5 \text{ k}\Omega$ )			$493 \pm 5\%$		$\Omega$
$B_{100/125}$	$R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[\text{K}]$ ;			$3550 \pm 2\%$		K



GAR

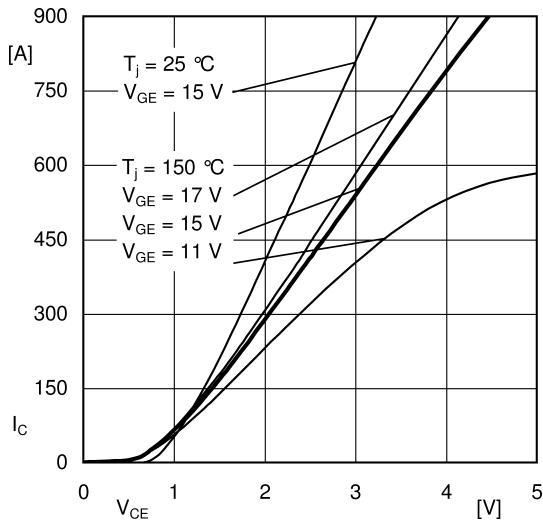


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'+EE'}$

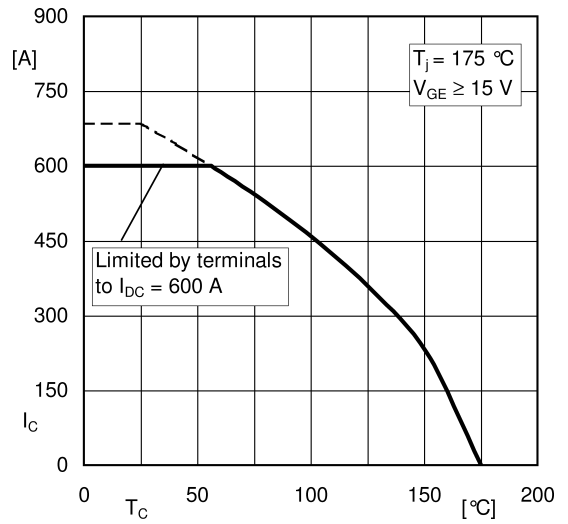


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

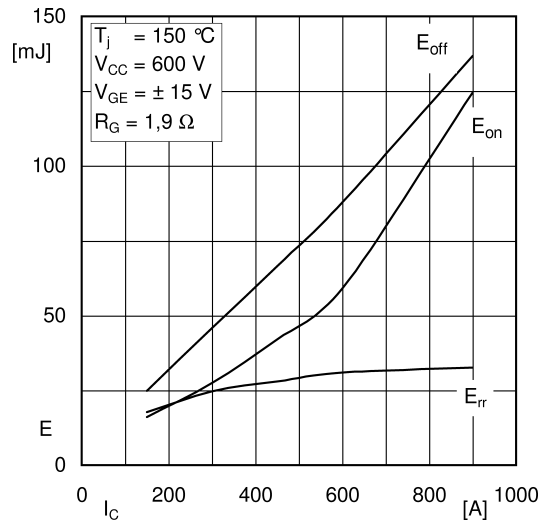


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

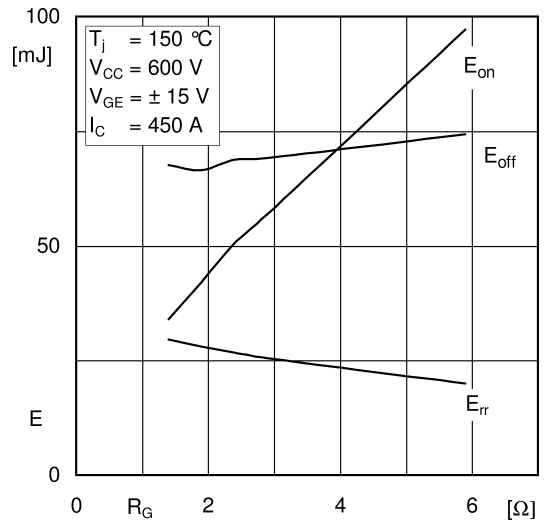


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

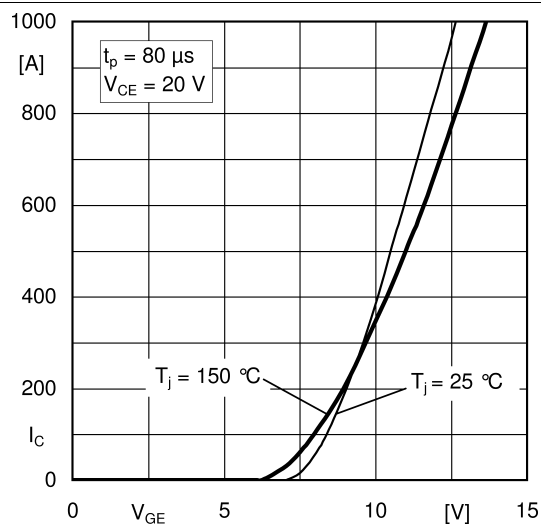


Fig. 5: Typ. transfer characteristic

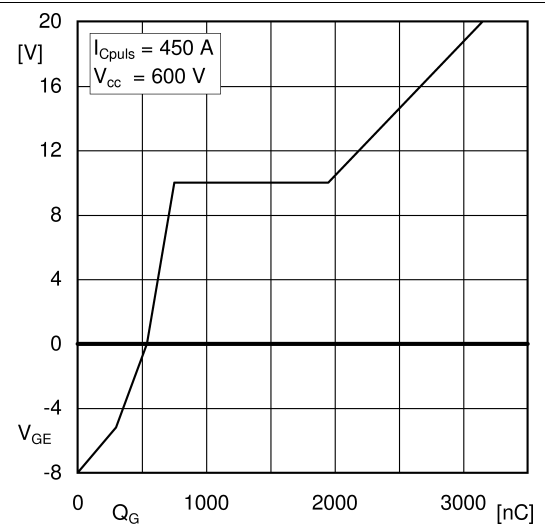


Fig. 6: Typ. gate charge characteristic

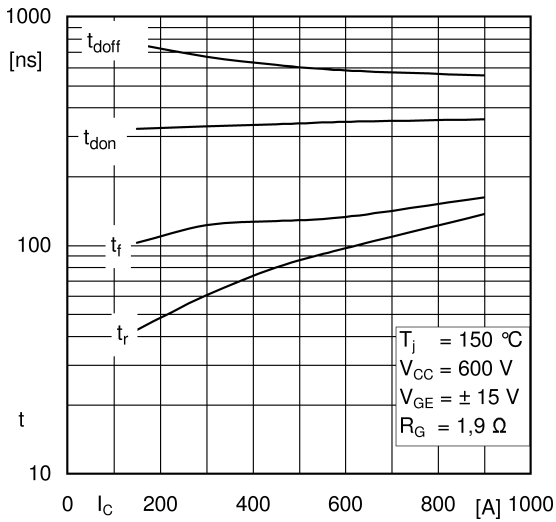


Fig. 7: Typ. switching times vs.  $I_C$

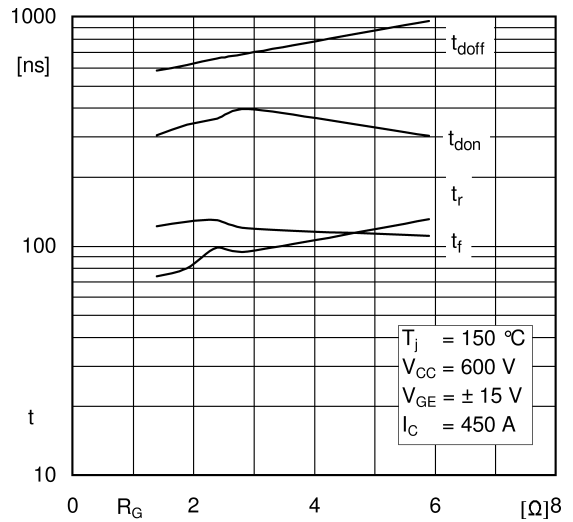


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

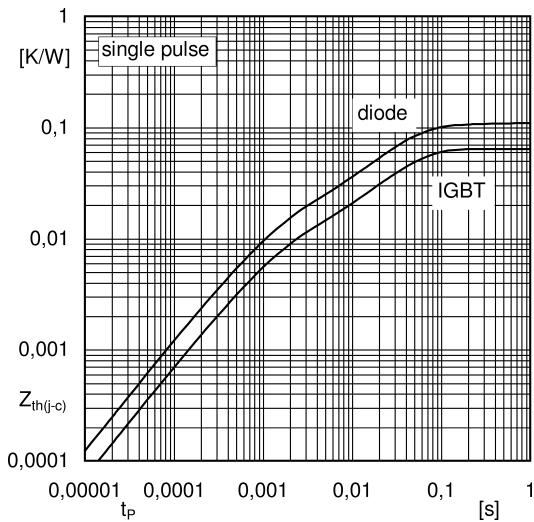


Fig. 9: Typ. transient thermal impedance

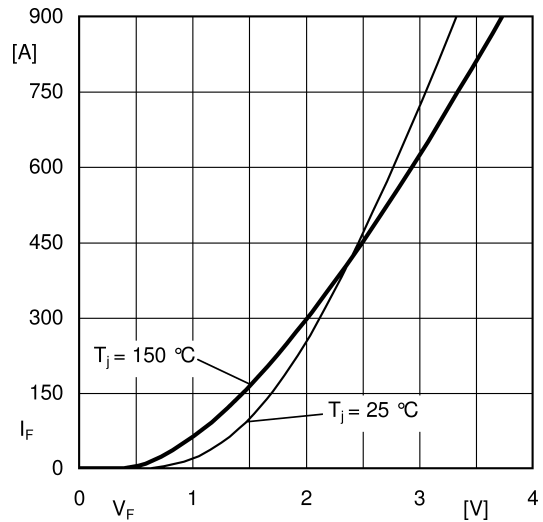


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC+EE}$

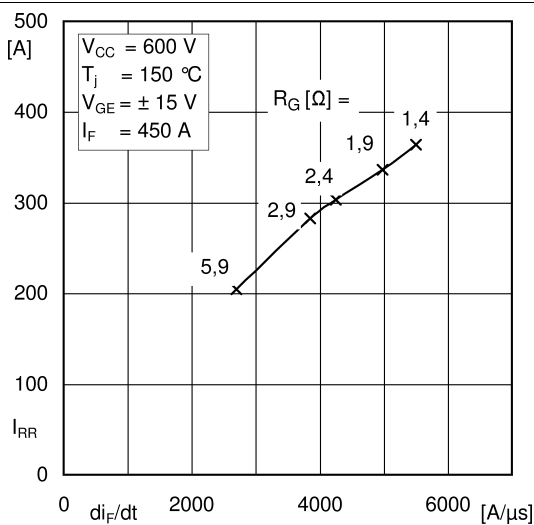


Fig. 11: Typ. CAL diode peak reverse recovery current

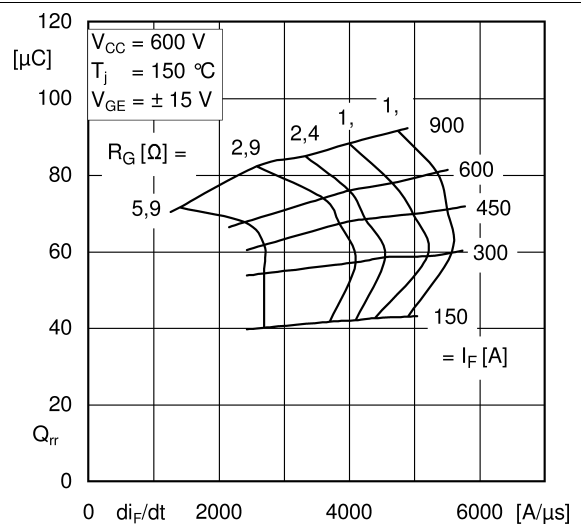
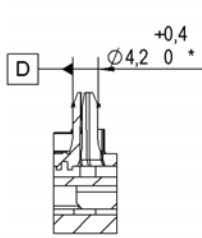


Fig. 12: Typ. CAL diode recovery charge

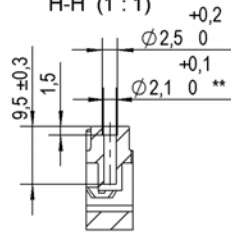
# SEMiX453GAR12E4s

Case: SEMiX 3s

guide pin left  
F-F (1 : 1)



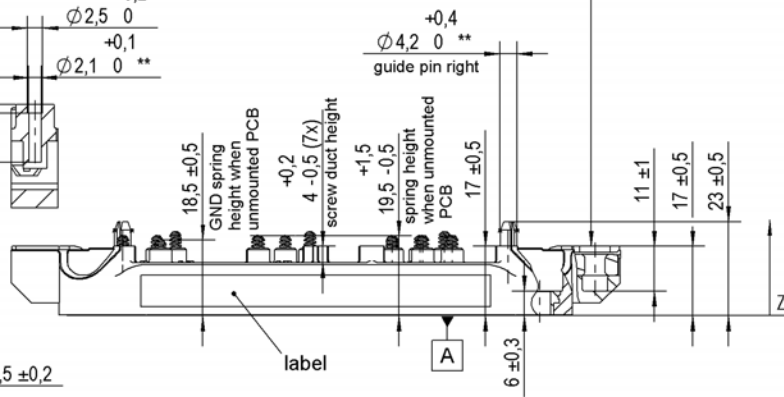
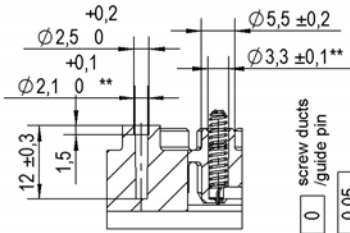
screw duct  
(1x centre):  
H-H (1 : 1)



	0,3	connector 1-2 / 3-4
	0,2	each connector

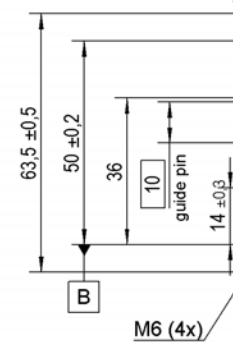
general tolerance:  
ISO 2768-m  
ISO 8015

screw duct (6x)  
spring duct (16x):  
G-G (1 : 1)

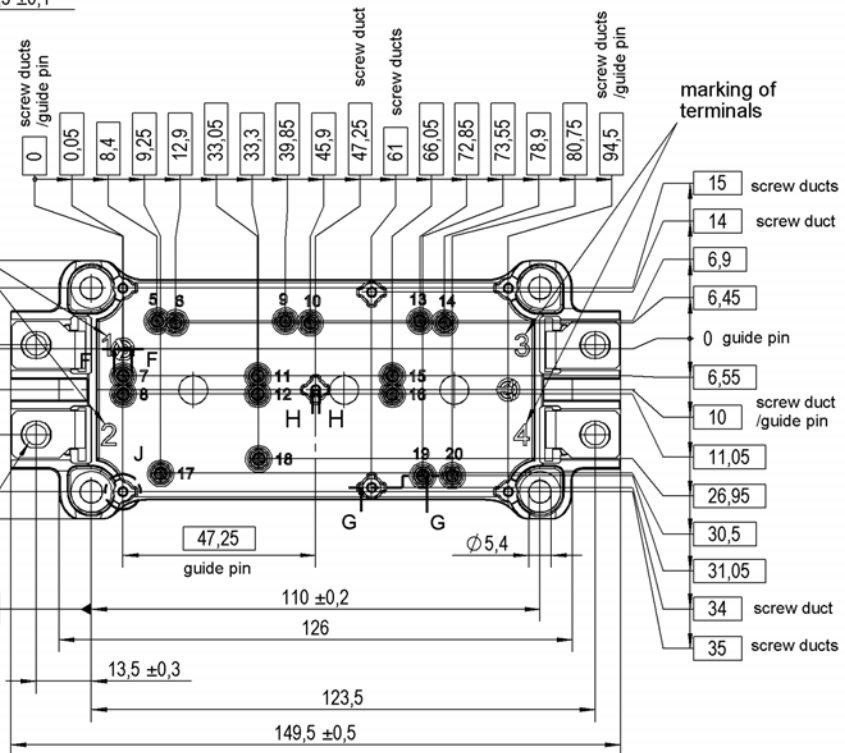
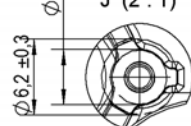


All measures in Z-direction  
valid when mounted to heat sink

marking of  
terminals



screw duct  
top view(7x):  
J (2 : 1)



\*guide pin left with

	0,25	A	B	C
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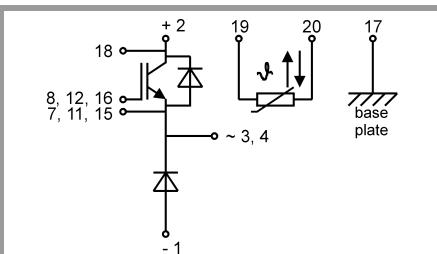
\*\*screw ducts / spring ducts / guide pin right with

	0,5	A	B	D
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Rules for the contact PCB:

- holes guidepins =  $\varnothing 4 \pm 0,1$  / position tolerance  $\pm 0,1$
- holes for screws =  $\varnothing 3,3 \pm 0,1$  / position tolerance  $\pm 0,1$
- spring contact pad =  $\varnothing 3,6 \pm 0,1$  / position tolerance  $\pm 0,1$

SEMIX 3s



spring configuration

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX

\* The specifications of our components may not be considered as an assurance of component characteristics. Components have to be tested for the respective application. Adjustments may be necessary. The use of SEMIKRON products in life support appliances and systems is subject to prior specification and written approval by SEMIKRON. We therefore strongly recommend prior consultation of our staff.